

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
APPLICATION FOR PATENT

SOFT ERRORS HANDLING IN EEPROM DEVICES

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Technical Field

This invention relates generally to error
handling in semiconductor memories. In one specific
aspect, this invention relates to improving the
reliability of memory devices. In another specific
aspect, this invention is related to continual detection
and correction of potential data errors in memories such
EEPROM or Flash EEPROM.

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Background of the Invention

While mass data backup storage in data
processing systems has so far relied on magnetic disk
drives, the relatively high failure rate of these
devices, their fragility, bulkiness and high power
consumption (all the results of the devices' heavy
dependence upon high precision moving mechanical parts)
have led the industry to seek replacements therefor.

One of the heavily pursued candidates is
semiconductor memory. While several types of
semiconductor memories exist, not all of them can
feasibly be used for mass storage of data. For example,
random access memory (RAM), being a volatile memory
requiring constant supply of electrical power to
maintain its memory, is more suitable to be used as
temporary working storage and not for mass data backup.

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And while read only memory (ROM), programmable read only memory (PROM) and ultra-violet programmable read only memory (UVPROM) are non-volatile, the impossibility, or difficulties, in altering their contents have rendered
 5 these memories unsuitable for backup mass data storage.

Recently, an interest has been developed in using electrically erasable programmable read only memory (EEPROM) and Flash EEPROM for mass data storage.

EEPROM and Flash EEPROM, and the
 10 implementation thereof to serve as mass storage and replace magnetic disk drives, are disclosed in pending U.S. Patent application, Serial No. ~~337,566~~ of Harari et al., filed April 13, 1989, ^{now abandoned} and co-pending U.S. Patent application, Serial No. ~~422,949~~ of Gross et al., filed
 15 October 17, 1989, ^{now US Pat. No. 5,200,959} both of which have the same assignee as the present application.

Essentially, EEPROM or Flash EEPROM are field effect transistors each with an additional polysilicon region generally referred to as the floating gate. Data
 20 is "memorized" through confinement of predefined amounts of electric charge in this floating gate.

The electric charge are transferred to the floating gate from the substrate through a dielectric region. They affect the conductivity of the source-drain
 25 channel and the threshold voltage of the field effect transistor. Physically, the differences in threshold voltages and the differences in the source-drain currents, due to the confinement of different amounts of electric charge in the floating gates, can then be used
 30 to define different logic states (e.g. "0", "1", ...).

Demarcation threshold voltage levels may be used to demarcate between the different logic states. For example, a "0" or "1" state would respectively have a
 35 programmed threshold voltage level less than or greater than the demarcation threshold voltage level between these two states.

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Thus each memory cell is capable of supporting a range of threshold voltage levels within a "threshold window" spanned by a maximum and minimum programmable threshold voltage level. Schematically, the threshold window may be partitioned into threshold voltage domains, each representing a memory state. Each domain may be defined by a pair of demarcation threshold voltage levels. In practice, a given memory state is represented by programming a threshold voltage level well within its corresponding domain, preferably located in the middle, with equal margins on either side of the pair of demarcation levels

Traditionally, EEPROM and Flash EEPROM are used in applications where semi-permanent storage of data or program is required but with limited reprogramming. But as EEPROM and Flash EEPROM are now intended to replace magnetic disks, a new requirement surfaces - the requirement to maintain reliability and availability with increased program/erase cycles.

As with most devices, EEPROM and Flash EEPROM are susceptible to defects and failures. One consequence is the occurrence of soft errors caused by the gradual shifting of the threshold level of the memory states. The shifting of the threshold level is partly due to ambient conditions and mostly due to stress from normal operations of the memory device such as erase, program or read. As discussed earlier, a cell's threshold level is typically programmed with a margin from the demarcation levels. When the threshold level is shifted from its programmed level, the reliability of reading the intended memory state may be compromised. These soft errors, in their initial stages, are not severe enough to be readily detected during normal operations of the memory device. However, if the shifting is allowed to continue beyond the error margin allowed by the normal read circuit, the soft

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errors will eventually develop into hard errors and produce read errors. In that event, the hard errors may be corrected by some sort of error correction scheme such as an error correction code (ECC), and the cells in question may be mapped out. However, if too many hard errors had developed at the same time, the errors may be uncorrectable because they overload the capacity of the error correction scheme used. Thus, the capacity of the memory device may gradually be decimated, and worse still, possible uncorrectable errors can render the memory device unreliable.

The above identified failures are unfamiliar to engineers and scientists working on other semiconductor memories. For example, whereas DRAM may also suffer from failures due to charge leakage, such leakage is predominantly the result of bombardment by alpha particles. Thus, DRAM failures are instantaneous, unpredictable, random and independent of the program/erase cycles. On the other hand, EEPROM failures are generally gradual, predictable and depend upon the number of times a memory is erased and programmed. Moreover, whereas DRAM failures are isolated, EEPROM failures are aggregative, as a group of cells may be subjected to repeated memory operations. When failures occur in aggregate, they may overload known error correction schemes.

The different characteristics of the failures between DRAM and EEPROM thus demand prevention techniques that are completely different from those available to DRAM designers.

Co-pending U.S. Patent application, Serial No. ^{now abandoned,} 337,566 of Harari et al. discloses a scheme of detecting and handling errors "on-the-fly" by verifying each memory operation, such as read, program or erase, after its has been performed. A verification failure indicates a defective cell, and the address of a

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defective cell is re-mapped the address of a good one. Similarly, co-pending U.S. Patent application, Serial No. ^{new US Pat No. 5,200,959} 07/422,949, of Gross et al. discloses a scheme of detecting and handling errors "on-the-fly."

5 These error detection schemes are based on detecting errors cell-by-cell, by sensing abnormal read, program or erase operating conditions of the memory devices. However, they are not effective in preventing soft errors which may later deteriorate into
10 catastrophic errors. For example, a small voltage drop caused by a soft error may escape detection by the schemes disclosed in these co-pending applications because it is still within the margin of error allowed by the read, program or erase operations. But a group
15 of cells may continue to deteriorate until they cross the margin of errors together. At that point, remedies may be unavailable.

 What is needed is an error correction scheme that is capable of preventing and correcting mass data
20 deteriorations.

 Accordingly, it is an object of the invention to provide a Flash EEPROM or EEPROM device with improved reliability.

 It is another object of the invention to
25 provide a Flash EEPROM or EEPROM device capable of detecting and correcting potential errors during the lifetime of the device.

 It is yet another object of the invention to provide a Flash EEPROM or EEPROM device capable of
30 recovering data from read errors which may not be correctable by available error correction schemes.

Summary of the Invention

 These and additional objects are accomplished by improvements in solid-state memory systems such as
35 EEPROM and Flash EEPROM systems and in techniques that

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allow simple and effective handling of errors and defects, so that non-volatile, solid-state memory, even if imperfect, may be used reliably and economically as a mass storage.

5 In an EEPROM cell capable of storing two or more memory states by virtue of its programmed threshold voltage, any two adjacent memory states such as "0" and "1" may be distinguished by whether or not the programmed threshold voltage level is below or above a
10 corresponding pair of demarcation voltage levels. One important aspect of the invention is the continual monitoring and correction of the memory cells' threshold voltage levels, in recognition of their tendency to shift and possibly converge towards the demarcation
15 voltage levels during normal operations of the memory.

 In other words, the nature of the EEPROM or Flash EEPROM devices is such that the threshold window spanned by the minimum and maximum threshold voltage levels tends to close with use, and the invention provides a
20 dynamic scheme for resisting this trend by resetting the shifted threshold levels to their original intended levels.

 Under normal operation, a two-state memory cell, for example, is erased with sufficient margin
25 below a demarcation threshold voltage level to a hard "0" or programmed with sufficient margin above the demarcation voltage level to a hard "1". As the memory device is used, the threshold level of a cell not subjected to erase or program operations may lose
30 margin, thereby producing a soft error not readily detectable by normal operations of the device. The invention provides a scheme for continually "scrubbing" the sectors in the array to maintain all cells within the proper margins. When a sector is scrubbed, its
35 cells are tested to determine if their margins are

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maintained, and if not, they are rewritten with the proper margins.

5 An important mechanism for occurrence of soft errors is due to normal operations in one area of the memory device creating perturbations in other areas. The perturbation may cause electric charge to leak either into or out of the floating gate of the perturbed cells, again resulting in a shifting of the programmed threshold voltage levels. If enough of these
10 perturbations accumulate on a cell, a hard error could develop.

15 In one embodiment, the scrubbing scheme is applied to a memory array that is organized into a plurality of independently erasable and programmable sectors of memory cells, wherein operations such as programming on one or a group of sectors may disturb or shift the threshold levels in cells of other sectors in the array. The invention calls for the "scrubbing" of
20 at least one of the other sectors every time after it has been subjected to a predefined number of potentially disturbing operations. In this way statistically, no sector in the array will likely be exposed to such potential disturbances more than a predetermined number of times, even if it never had occasion to be erased or
25 programmed. This is because it will eventually be visited by the scrubbing treatment which checks the cells of the sector for proper margining and rejuvenate them by re-writing the data with a proper margin if required.

30 When the disturbing operation is a write operation, the scrubbing operation is applied to a memory array after a predefined number of write operations performed on a portion of that array. Preferably one or more sectors other than ones that have
35 been just written are scrubbed.

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When the disturbing operation is a read operation, the scrubbing operation is applied to a memory array after a predefined number of read operations performed on that array. Either the sector
5 that has been read or another randomly chosen sector is scrubbed.

The "scrubbing" technique as prescribed by the invention is a very powerful, yet simple way to improve the reliability and extend the life-expectancy of the
10 EEPROM or Flash EEPROM devices. By "amortizing" the scrubbing operation of the whole array over many normal operations, the memory device suffers very little degradation in performance.

According to another aspect of the invention,
15 a read margining technique is used to recover data in a set of cells where the number of hard errors exceeds the capacity of the available error correction means. This applies to the case where the threshold levels of a number of cells in the set have shifted too close to or
20 beyond the demarcation threshold voltage level that the original states can no longer be read correctly. These hard errors become unrecoverable when their number exceeds that which could be corrected by the error correction code (ECC) implemented for the set. The
25 read margining technique calls for a trial and error process of reading the set of cells in question each time with a repositioned demarcation threshold voltage level displaced about the normal level in both directions until the number of hard errors is reduced
30 sufficiently for ECC to effect recovery of data.

Additional objects, features and advantages of the present invention will be understood from the following description of the preferred embodiments, which description should be taken in conjunction with
35 the accompanying drawings.

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Brief Description of the Drawings

Figure 1a is a schematic representation of a single EEPROM cell.

Figure 1b is a cross-sectional view of an EEPROM device integrated circuit structure.

Figure 2a illustrates a two-dimensional array of EEPROM cells.

Figure 2b illustrates the partitioning of an array of memory cells into a plurality of flash sectors in the preferred embodiment.

Figure 3 lists exemplary voltage values for normal operations of the memory devices according to the preferred embodiment.

Figure 4 is a schematic diagram illustrating the functional blocks of the memory device according to the preferred embodiment.

Figure 5 is a schematic diagram illustrating the functional blocks of a memory controller for controlling a memory device.

Figure 6a is a schematic diagram illustrating one implementation of a read circuit for a memory cell.

Figure 6b is a schematic diagram illustrating another implementation of a read circuit for a memory cell.

Figure 7 is a flow chart illustrating generally the steps of an erase operation according to the preferred embodiment.

Figure 8 is a flow chart illustrating generally the steps of a programming operation according to the preferred embodiment.

Figure 9 is a flow chart illustrating generally the steps of a scrub operation according to the preferred embodiment.

Figure 10 depicts exemplary relative margining voltage levels for performing the different operations according to the preferred embodiment.

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Detailed Description of the Preferred Embodiment

The memory cell 10 is programmed by transferring electrons from the substrate 30 to the floating gate 12. In the example cell of Figure 1b, the electric charge in the floating gate 12 is increased by electrons forced across the dielectric region 19 from the channel 32 near the drain 16 and into the floating gate 12. Electric charge is removed from the floating gate 12 during an erase operation through the dielectric region 19 between it and the erase gate 20. A preferred EEPROM structure, and the process for its manufacture, are described in detail in co-pending United States patent application Serial No. ~~07~~323,779 of Jack H. Yuan, and Eliyahou Harari, filed March 15, 1989, which is incorporated herein by reference.

The amount of electric charge stored in the floating gate 12 can be detected by sensing the change of the threshold voltage, which increases with the amount of electric charge on the floating gate 12.

35 Depending on the characteristics of the memory cells and

system, a range of threshold voltage levels is possible, defining a threshold window spanned by a maximum and a minimum level. Thus, it is possible to partition the threshold window into two or more portions with demarcation threshold voltage levels and to define two or more memory states. Multi-state EEPROM devices have been disclosed in co-pending U.S. Patent application Serial No. 07/508,273 of Mehrotra et al., filed April 11, 1990, ^{now US Pat. No. 5,172,338} which is incorporated herein by reference.

For the purpose of discussion and illustration, reference will hereinafter be made to a two-state memory cell. However, it should be understood that generalization to more than two states are equally applicable and contemplated.

As an example, a memory cell may have a threshold window ranging from 1V to 9V. A demarcation threshold voltage level of 5V may be used to demarcate between "0" and "1" states in a two-state memory cell. Generally, a good "0" state may have been erased to a threshold voltage of 3V with adequate margin to spare. Similarly a good "1" state may have been programmed to a threshold voltage of at least 6V.

The detection can be performed by measuring the source-drain current I_{DS} between the source 14 and the drain 16 in the presence of a reference or predefined voltage applied to the control gate 18. If a potential difference is applied between the source 14 and the drain 16 when a 5V is applied to the control gate 18, the drain-source current I_{DS} will be higher when the cell 10 is in the "erased" state than when it is in the "programmed" state.

The various aspects of the present invention are typically applied to an array of flash EEPROM cells in an integrated circuit chip.

Figure 2a illustrates schematically a two dimensional array of EEPROM cells 201. Each cell 10 has

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a structure similar to the one shown in Figure 1a or 1b, with a control gate, a source, a drain and an erase gate. The array of individual memory cells 201 are organized in rows and columns. The control gates of the cells in each row are connected by a word line 50, such as W_1 , W_2 . The cells along each column have their sources and drains individually connected to a pair of bit lines, such as B_0 , B_1 for column 61 and B_1 , B_2 for column 62. Each cell is addressable by energizing the word line and the pairs of bit lines to which it is connected.

Figure 2a illustrates a preferred architecture in which the drain of one cell such as 61 is connected to the source of the adjacent cell. Thus, the column 61 has the bit line B_0 as the source line (SL) and the bit line B_1 as the drain line (DL). Similarly, for the column 62, the bit line B_1 is the source line and the bit line B_2 is the drain line.

An erase line, such as E_1 , E_2 , is connected to the erase gate of each cell in a row. In flash EEPROM devices, the erase gates of a sector (to be described hereinafter) of several rows of cells are typically connected in common so they can be erased together "in a flash".

As a specific example, a row of cells provides 16x8 bytes, or 128 bytes of data. Extra cells are redundantly provided for re-mapping in case certain cells become defective.

Figure 2b illustrates the partitioning of an array of memory cells into a column of flash sectors in the preferred embodiment. In conformity with disk operating systems in which data is programmed or erased in 512 byte sector at a time, each flash sector such as 80, 82, . . . is formed by 4 rows of cells, forming 512 bytes of data. For example, the erase gates, such as E_1 , E_2 , E_3 and E_4 , of a sector of cells, such as 80, are

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tied together so that they are erased in a single erase operation as in a typical magnetic disk drive. Typically programming operations are also applied to a sector of cells at a time.

5 Figure 3 provides exemplary voltage conditions of a Flash EEPROM system for normal memory operations. In performing a read, program or erase operation, each cell is addressed by selectively applying predefined voltages to its word line, source line and drain line.
 10 For, example, in performing a read operation, 5 volt is applied to the word line, along with 0 volt on the source line (SL) and 1.5 volt on the drain line (DL). The bit lines of cells not involved in the read operation are floated. To program a "1" into a cell, 12
 15 volt is applied to its word line, WK, and 0 volt is applied to its source line (SL) and 8 volt is applied to it drain line (DL). The bit lines of cells not involved in the program operation are floated. In performing an erase operation, 20 volt is applied to its erase line.

20 Program Disturb

 In a memory array organized into a column of flash erasable sectors of memory cells, a problem which may be termed "program disturb" can be the mechanism for creating soft errors. The memory array is a two
 25 dimensional matrix of memory cells, where each flash sector is formed by one or more rows of cells and the source and drain of each cell down a column is respectively interconnected by a bit line. Thus, the same set of bit lines run through all the column of
 30 sectors. To program a cell, a voltage must be applied across its drain and source through the bit lines. At the same time, the cell must also be activated by a voltage to its control gate. For example, the column containing the cell is enabled by having its drain line
 35 raised to a high voltage of 8 volt relative to its

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illustrated in Fig. 2. The memory device 141 receives commands (e.g. read, program, erase) from a memory controller 133, along with the corresponding addresses and data (if any) through an interface 135.

5 The commands, addresses and data are received by a protocol logic 205 with the memory device 141. The protocol logic 205 decodes a command into control signals 345, including a program signal, a erase signal (E) and a read signal (R). In accordance with the present invention, a "program verify (PV)" signal, a "program read high (PRH)" signal, a program read low (PRL) signal, a "scrub read high (SRH)" signal and a scrub read low (SRL) are generated along with the program signal from the program command. Also in accordance with the present invention an "erase verify (EV)" signal is generated along with a erase signal from an erase command.

15 In one embodiment, a plurality of voltage sources 245 are received by the memory device 141 from the memory controller. The voltage sources are sent to the power control unit 207. The power control unit 207 also receives the control signals identified in the previous paragraph from the protocol logic 205.

20 In response to the control signals from the protocol logic 205, appropriate ones 346 of these voltages is output from the power control unit 207 for use in a specific memory operations. These voltages include: read voltage (V_R) which is enabled by the read control signal (R), a program verify voltage (V_{PV}) which is enabled by the program verify (PV) signal, a program read high voltage (V_{PRH}) which is enabled by the program read high (PRH) signal, a program read low voltage (V_{PRL}) which is enable by the program read (PRL) signal, a scrub read high voltage (V_{SRH}) which is enabled by the scrub read high (SRH) signal, a scrub read low voltage (V_{SRL}) which is enabled by the scrub read low (SRL)

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signal and an erase verify voltage (V_{EV}) which is enabled by the erase verify (EV).

5 Data received from the memory controller 133 for a program operation are gated into a write circuit 211. A buffer is provided within the write circuit 211 for storing the incoming data so that it can be used during the program operation, as well as for verifying that the data have successfully been programmed into the memory array 201, as will be described hereinafter.

10 The data stored in the memory array 201 are retrieved by a read circuit 213 during a read operation or during one of the verify operations performed after a program operation, as will be described hereinafter. Data read from the memory array 201 are stored in a
15 shift register 219 so that they can be sent out to the memory controller 133.

A compare circuit 217 is provided in the memory device 141. This compare circuit 217 can be used, during a verify operation, for comparing the data
20 sent from the memory controller 133 to be programmed into the memory 201 (which has been stored in the buffer of the write circuit 211) with the data that have actually been stored into the memory array 201 for the program operation.

25 An erase circuit 215 is provided in the memory device 141. This erase circuit 215 receives a erase signal from the protocol logic 205 and generates the erase voltage to the erase lines of the addressed array of cells in the memory array 141.

30 Addresses received from the memory controller 133 are decoded into word address signals which are gated into a sector/row tag latch 223 and column address signals which are gated into a column decode 224. During operation of the memory device 141, the
35 sector/row tag latch 223 and the column decode 224 operate to connect the voltages coming out of the power

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control 207 to the proper word lines and bit lines of the memory array 201.

For example, during a read or program operation, the control gate voltage V_{CG} is connected to the word line of the addressed cell. At the same time, source voltage V_s and drain voltage V_d are individually connected to the source line and drain line of the addressed cell(s). Similarly, in erase operations, the erase voltage V_{EG} , is connected to the erase lines of the addressed cell(s).

In read operations and in verify operations following a program operation, the memory state of an addressed cell is read by sensing the conduction current I_{DS} through its source and drain when a predefined V_{CG} is applied to the control gate. The drain current is sensed by sense amplifier in the read circuit 213.

Fig. 5 is a schematic illustration of the functional blocks of the memory controller 133. These functional blocks include a peripheral interface 415 providing interface to a host computer system (not shown) and a buffer memory 413 for temporarily storing data to or from the host computer system. An ECC logic 416 is provided for generating error correction codes during a program operation, which will be stored along with the data in the memory device 141 shown in Fig. 4. The ECC logic 416 also operates to check the correctness of the data using these codes during a read operation.

The functions in the memory controller 133 may be implemented either by hardware or by software stored in a memory within a memory control logic 401, to be executed by the logic 401 in appropriate times. In addition to these functions, the controller 133 also has means 405 for providing various voltages required for the operations of the memory device 141.

In one embodiment, all voltages needed by the memory devices 141 for the different operations are

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The reference cell 606 generates a reference current I_{REF} to the comparator 605 for comparing the source current from the memory cell 601. In reading the memory cell 601, the drain bit line 604 will be pre-charged to provide 1.5 volts across the source and drain of the memory cell 601.

Depending upon the operations to be performed, different voltages are applied to the control gate of the memory cell 601. However, the drain-source current I_{DS} will be higher when the cell 601 is in the "erased" state than when it is in the "programmed" state. The I_{REF} is set at a point between the two levels of I_{DS} . Thus, when the cell 601 is "0" or "erased", a first voltage signal will be output from the comparator 605 because I_{DS} is greater than I_{REF} . And when the cell 601 is "1", a second, different voltage signal will be output from the comparator 605 because I_{DS} is smaller than I_{REF} .

In accordance with this invention, different voltages are applied to the control gate for different operations. For example, for a normal read operation, V_R (which is 5 volt in the preferred embodiment), is applied. After the memory cell 601 has been programmed, a program verify operation is performed to read the content of the memory cell just programmed. However the voltage V_{PV} for this operation is different from the voltage used in a normal read operation.

Program "1" Verify margining

For example, the voltage used in the program verify operation may be higher than the voltage used during a normal read operation. As the negative electric charge in the floating gate operates to oppose the voltage at the control gate, if sufficient negative electric charges are forced into the floating gate so that even a higher voltage can still be opposed,

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sufficient additional margin can therefore be considered to have been provided in the program operation. By using a more stringent condition in the verify operation than in the normal read operation, reliability of the memory is improved.

Erase "0" verify margining

Similar verification is performed after an erase operation. This verify operation is performed to ensure that a cell has indeed been erased to "0" with sufficient additional margin for improved reliability. The voltage used for this verifying operation is again more stringent, this time, with a control gate voltage less than the voltage value used in a normal read operation.

Read "0" and "1" margining

To further improve the reliability of the memory system, in addition to the erase and program verify operations, a read margining operation is performed on the sector of cells after it has been written to verify both "0" and "1".

The read margining operation reads the cells to verify that all "1" and all "0" data have indeed been written into the sector of memory cells 601 with sufficient margin to pass when they are read with control gate voltages more stringent than the voltage used in a normal read operation.

Automatic soft error detection and correction (scrubbing)

As explained earlier, the column of sectors in the memory array share the same bit lines and consequently programming of one sector may disturb the other sectors within the array. To still further improve the reliability of the memory system against

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Harari et al., U.S. Patent application, Serial No. 422,949 of Gross et al. and co-pending U.S. Patent application Serial No. 670,246 of Harari et al., all of which have earlier been incorporated herein by reference.

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Figure 8 is a flow chart illustrating the procedure in the preferred embodiment for performing a program operation. The program operation applies to previously erased sectors.

In step 801, the memory cells are programmed. As previously described, for cells which are to be programmed with a "1", a 12 volt pulse is applied to their word lines and 0 volt is applied to the source line and 8 volt is applied to the drain line.

Upon termination of the programming step 801, a program verify operation 802 is initiated. In the program verify operation 802, the cells are read with a voltage V_{PV} applied to their control gates. A check is then performed to see if all the cells are written correctly under such control gate voltage.

The check can be performed within the memory device 141 (see Figure 4) using the data stored in the buffer of the write circuit 211. The check can also be performed in the memory controller 133 utilizing the ECC logic 416 (see Figure 5) by having the controller 133 read the data.

If the data are read correctly, as shown in step 803, even with V_{PV} applied at the control gate, a program verify 802 operation is considered to have performed successfully. (In the preferred embodiment, V_{PV} is higher than the voltage value for a normal read operation, and therefore only "1"'s are actually tolerance-tested.) If, on the other hand, the program verify operation 802 fails, step 803 will cause the program operation to be retried, unless enough retry operations (as determined in step 809) have been

In steps 804-807, a read margining operation is performed on the memory cells. The read margining operation are subdivided into two sub-operations 804 and 806. In the first sub-operations, the control gate voltage is set to V_{PRH} (which, in the preferred embodiment, is higher than the voltage value for a normal read operation) and the data is read and compared with the actual data (as described above). This sub-operation is performed to re-verify that all "1"s are programmed properly. In the second sub-operation, a voltage V_{PRL} , lower than the normal read voltage is used. This sub-operation is performed to re-verify that all "0"s are performed correctly. This is done to insure that no disturbs occurred to previously written bits within a sector while writing subsequent bits within that sector.

25 To further improve reliability of the memory system, a scrub operation is performed in step 808 after a write operation.

In a scrub operation, generally a different sector of cells sharing common bit lines as the sector of cells involved in a program operation, are tested. The sector to be tested may be chosen randomly. In step 901, a control gate voltage V_{SH} , which is higher than the voltage for a normal read operation, is applied. The cells are read in step 902 to see if there is any error as determined by the ECC check. Steps 901 and 902 are

performed to verify that the "1"s in the chosen sector of cells are unaffected by the program operation.

In step 903, the scrub operation is performed again on that chosen sector, with a control gate voltage V_{SL} lower than that for a normal read operation. The cells are read in step 904 to see if there is any error as determined by the ECC check. Steps 903 and 904 are performed to verify that the "0"s in the chosen sector of cells are unaffected by the program operation.

In the scrub operation, since the actual data does not reside in the buffer of the write circuit 211 of Fig. 4, the test can be performed in the memory controller 133 utilizing the ECC logic 416 of Fig. 5. If the data in the sector(s) to be scrubbed can be read without ECC errors, they are left alone and the program operation is considered to have been completed successfully.

If the scrub operation for the sector(s) being scrubbed fails, then a rewrite operation 905 will be performed thereon to reprogram the sector(s). The steps of this program operation follows the procedure set forth in Fig. 8.

The relative levels of the different voltages used for different operations in the preferred embodiment are illustrated in Figure 10. Example voltage values of these levels are listed in Figure 11.

Additionally, a scrub during read implementation of the present invention, analogous to the scrub during write provides still further reliability improvement. In this embodiment, a read under margin to either the selected sector to be read, or another sector, which may be chosen randomly, is performed periodically, for example following every 1000 reads as well as at initial power up. If the sector passes the scrub margin reads, no action is taken, while if it fails, the data is corrected and rewritten. This

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provides failure look-ahead, prior to failing read under the normal operation, adding additional reliability to the memory.

Data recovery using margining

5 The ability to provide different control gate voltages in conjunction with ECC implementation is advantageously used in the preferred embodiment to further increase the endurance and reliability of the memory system.

10 If during a normal read operation, an uncorrectable ECC error is detected, under memory systems heretofore known, the data would be considered unusable. In accordance with the present invention, the control gate voltage can be adjusted either upward or
15 downward in small steps about the normal voltage and the data is re-read. If, at a particular adjusted voltage, the ECC error disappears or becomes correctable, the corresponding data can then be recovered. The recovered data is then written back into the cells so that it can
20 be read in future using normal operating conditions.

 While the embodiments of this invention that have been described are the preferred implementations, those skilled in the art will understand that variations thereof may also be possible. Therefore, the invention
25 is entitled to protection within the full scope of the appended claims.

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